

Work Order ID 110014

December-17-13 9:06:10 AM

110014

Page 1

Item ID: D350-616-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Deck Plate

Start Date: 12/18/13 Start Qty: 1.00

1

Label only

Cust Item ID:

Required Date: 12/18/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *[Signature]*

Date: *13-12-17*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-616

G

100

0.00

100

DC

Document Control

Memo *M. 10.*

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG004

DAS
6
9-89

14/1/8

1x

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

1x

DAS
28
9-89

13-12-27

DAS
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
6
9-89

14/1/8

(R)

Work Order ID 110014

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110014

Page 2

Item ID: D350-616-015 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: Deck Plate
Start Date: 12/18/13 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 12/18/13 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-015								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

(12) \$ 14-01-08

14-01-9

08/01/2014

14-01-08

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Required Date: 12/18/13

Required Qty: 1.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN
 REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2344 Deck Plate Aft		Manufactured	No			110	Each	17.0000	1	1		DAS 28 9-89	13-12-27
DAS 6 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST220a		17							
				105299		3							
				108753		14							
D2348 Wearplate (Key Way)		Manufactured	No			110	Each	3.0000	4	4		DAS 28 9-89	
DAS 6 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST009		3							
				107187		3							
D2353 Stiffener		Manufactured	No			110	Each	18.0000	1	1		DAS 28 9-89	
DAS 6 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST221		18							
				107258		10							
				107724		4							
				97699		4							
D2364 Deck Plate Fwd		Manufactured	No			110	Each	6.0000	1	1		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST220a		6							
				107161		6							

Picklist Print

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Work Order ID: 110014
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 12/18/13

Required Date: 12/18/13

Start Qty: 1.00

Required Qty: 1.00

D2365-1
Wearplate Pip Pin

Manufactured No

110 Each 14.0000

2 2 DAS 28 13-12-27
9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST009

14

98265

14

D2369-1
Locator Plate

Manufactured No

110 Each 5.0000

2x 1 DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST241A

5

103482

1

107214

4

D2369-3
Locator Plate

Manufactured No

110 Each 5.0000

1x 1 DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST241A

5

103701

3

107422

2

D4778-1
Stub Cover

Manufactured No

Each 1.0000

1x 1 DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST220

1

99239

1

D4779-041
Aft Cover Mounting Bracket Assembly

Manufactured No

Each 4.0000

B110359 1 DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST220a

4

108530

4

D4780-041
Fwd Cover Mounting Bracket Assembly

Manufactured No

Each 4.0000

1x 1 DAS 28 9-89

DAS 6 9-89

Location

Loc Qty

Loc Code

ST220a

4

108453

4

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Shop Packet Print

Page 2

Picklist Print

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Work Order ID: 110014
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 12/18/13

Required Date: 12/18/13

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-5
RIVET

Purchased No

110 Each 1,750.0000 25 25

DAS
28
9-89

13-12-27

DAS
6
9-89

Location

Loc Qty

Loc Code

ST334

1750

6874

750

m125807

1000

25x

DAS
31
9-89

MS20426AD4-6
Rivet

Purchased No

110 Each 2,970.0000 25 25

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

1592

m126474

1592

ST334

1378

121708

57

124392

1321

25x

DAS
31
9-89

MS20426AD5-7
RIVET

Purchased No

110 Each 613.0000 6 6

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST334

613

101340

613

6x

DAS
31
9-89

MS20426AD5-8
RIVET

Purchased No

110 Each 747.0000 6 6

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST335

747

4533

747

6x

DAS
31
9-89

MS20601-AD4W2
Rivet

Purchased No

110 Each 125.0000 15 15

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST311

92

122539

1

123900

2

m127327

89

ST506

33

124365

33

15x

DAS
31
9-89

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Shop Packet Print

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Picklist Print

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Page 4

Work Order ID: 110014
Parent Item: D350-616-015
Parent Item Name: Deck Plate

Start Date: 12/18/13

Required Date: 12/18/13

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W3

Rivet

Purchased

No

110

Each

1,463.0000

30

30

DAS
28
9-89

13-12-27

DAS
6
9-89

Location

Loc Qty

Loc Code

ST311

549

114538

549

ST506

914

124331

600

124365

314

MS2104213

Nut

Purchased

No

110

Each

6,342.0000

6

6

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

194

M126333

194

ST314

28

M126036

28

ST506

793

123900

793

ST509

4000

M127304

1000

M127410

3000

ST510a

1327

M126275

8

M126333

1319

MS24693-C273

SCREW

Purchased

No

110

Each

105.0000

6

6

DAS
28
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST300

105

122539

6

124365

1

m126254

4

m127305

94

DAS
31
9-89

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Shop Packet Print

Page 4

Picklist Print

December-17-13 9:06:09 AM

Page 5

Work Order ID: 110014
 Parent Item: D350-616-015
 Parent Item Name: Deck Plate

Start Date: 12/18/13

Required Date: 12/18/13

Start Qty: 1.00

Required Qty: 1.00

MS24693-G48
 SCREW

Purchased No

110 Each 306.0000

22 22

DAS 13-12-27

28
 9-89

Location

Loc Qty

Loc Code

ST300

306

124291

2

m126284

54

m127376

250

22x

DAS
 9-89

DAS
 6
 9-89

MS35207-263
 Screw

Purchased No

Each 576.0000

8

DAS

28
 9-89

Location

Loc Qty

Loc Code

ST289

576

104746

566

13276

10

8x

DAS
 31
 9-89

NAS1149D0363J
 Washer

Purchased No

110 Each 4,179.0000

14 14

DAS

28
 9-89

Location

Loc Qty

Loc Code

GA

89

124392

89

ST294

11

113068

11

ST510a

4079

m126319

4079

14x

DAS
 9-89

DAS
 6
 9-89

DAS
6
9-89

12/1/89

G

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
			D2344	DECK PLATE (AFT)
			D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
			D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4778-1	STUB COVER (REPLACES D3494-1)
		1	D4779-041	AFT COVER MOUNTING BRACKET ASSY
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693C273	SCREW (or MS24693-273)
		22	MS24693C48	SCREW (or MS24693-48)
		8	MS35207-263	SCREW
		14	NAS1149D0363J	WASHER (or AN960JD10)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13.04.01
CERT. NO.: SH86-10
ISSUE NO.: 3

G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. G
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Work Order ID 110014

110014

Page 1

December-17-13 9:06:10 AM

Item ID: D350-616-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deck Plate

Start Date: 12/18/13 Start Qty: 1.00

1

Label only

Cust Item ID:

Required Date: 12/18/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date: 13-12-17

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-616	G

100 0.00

100

DC

Document Control

Memo *M. D.*

Photocopy bluefile and create labels per PPP D350-616-015
CHG004

110 Pick Kit 0.00

110

Packaging

Packaging

Memo

0.00

1x *DAS* *13-12-27*
28
9:89

120 QC4- 100% Inspect kits for completeness 0.00

120

QC

Quality Control

Memo

0.00